

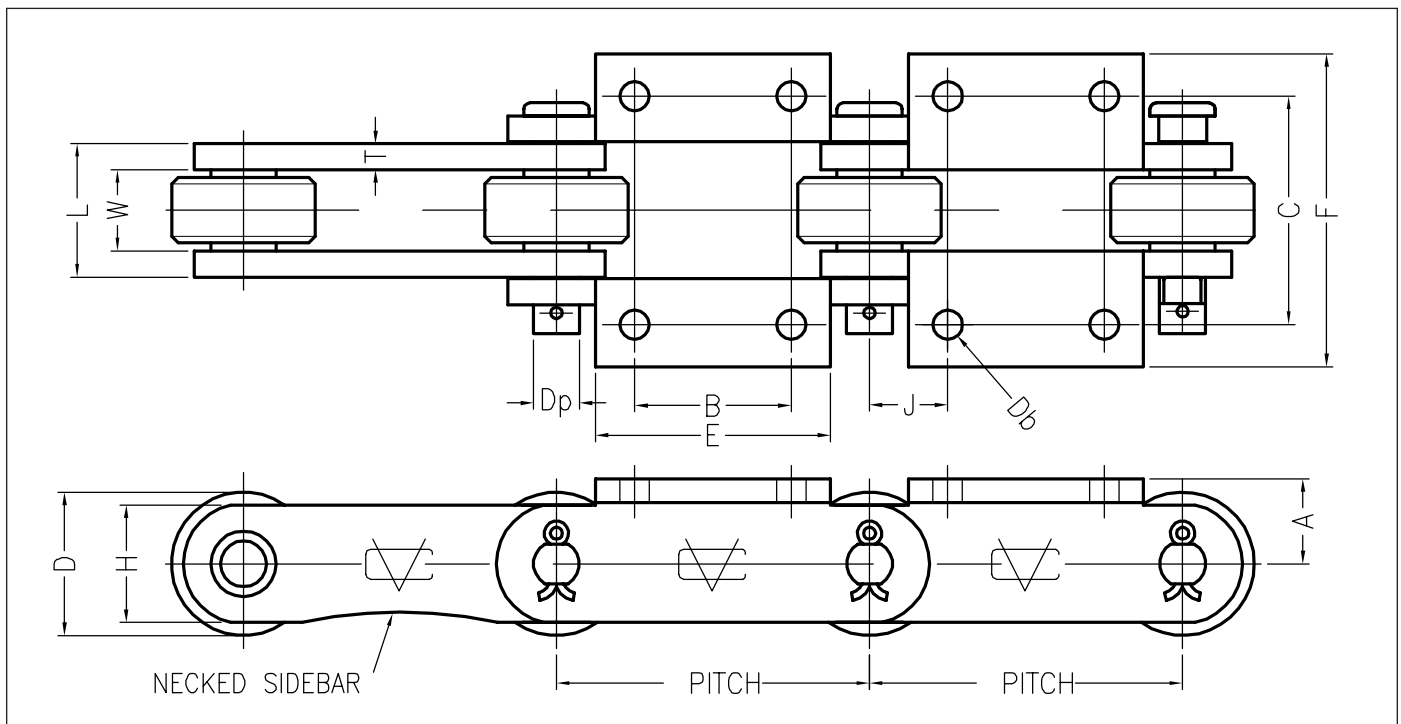


VIKING CHAINS INC.

VC CHAINS CORPORATION

MAIN CANE CARRIER CHAINS

Viking Cane Carrier Chains are manufactured from high quality steel and heat-treated to ensure optimum characteristics of strength, corrosion and wear resistance. They are interchangeable in all respects with corresponding high quality products supplied to the Sugar Cane Industry. The main characteristics are: heat-treated side bars, alloy steel pins that are heat-treated and plated for maximum wear resistance, carburized bushing and rollers and tight press fits for maximum fatigue resistance. For highly corrosive applications, greasable pins or special stainless steel pins, bushings and rollers can be supplied on request.



*Available with necked side bar at the bottom
+ Bolt Diameter - hole size 1/16" larger

VIKING CHAIN NO.	PITCH	AVG. ULT. STRENGTH	MAX WRK LD	Dp	W	H	T	D	A	T1	B	E	J	Db +	C	F
VC2124*	6.000	65,000	6,050	0.75	1.56	2.00	0.38	2.75	1.63	0.38	3.00	4.50	1.50	0.50	4.38	5.88
VC9061	6.000	85,000	6,350	0.75	1.50	2.25	0.38	2.75	1.63	0.38	3.00	4.50	1.50	0.50	4.38	6.50
VC2178*	6.000	60,000	6,350	0.88	1.56	2.00	0.38	2.75	1.63	0.38	3.00	4.50	1.50	0.50	4.38	5.63
VC1796	6.000	100,000	7,500	0.88	1.56	2.25	0.38	2.75	1.63	0.38	3.00	4.50	1.50	0.50	4.38	6.50
VC2198A	6.000	100,000	7,800	0.88	1.56	2.25	0.50	2.75	1.63	0.38	3.00	4.50	1.50	0.50	4.38	6.50
VC9063	6.000	140,000	8,300	.096	1.56	2.38	0.49	3.00	1.75	0.44	3.00	4.50	1.50	0.50	4.38	6.50
VC2800A	8.000	100,000	9,800	1.00	1.80	2.75	0.50	3.50	2.19	0.50	3.25	5.00	2.38	0.63	5.19	6.82

Tabular dimensions and design are subject to change. Verification is recommended as Viking Chains is continuously improving it's products. Dimensions are in inches, loads in lbs.